



Accumulator auto plastic blow molding machine
These automatic hollow blow molding machine can produce barrels, cans, bags, car parts and other special-shaped hollow products, it applies to PVC, ABS, PC, PP, PE, HDPE hollow plastic blow molding. The plastic container capacity can be from 10L to 250L

Note :
Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

LHB75D

Max.product capacity	: 8 L
Output	: 360-2880pc/hr
Machine dimension	: 3.8*2.3*2.7m
Machine weight	: 5.2T
Clamping force	: 75kn
Platen opening stroke	: 150-500mm
Platen dimension	: 390*460mm
Max mould dimension	: 400*470mm
Mould thickness	: 150-300mm
Total power	: 62.5kw
Cooling water pressure	: 3 bar
Cooling water consumption	: 4/8 m3/hr
Average power consumption	: 38kw
Screw diameter	: 75mm
Screw L/D ratio	: 24
HPDE plasticising capacity	: 90kg/hr
Number of heaters	: 3
Screw heating power	: 12.5kw
Exturder motor power	: 30kw
Number of single-die heating zone	: 3
Heating power of single die head	: 6kw
Max.die-pin diameter	: 150mm

LHB80D

Max.product capacity	: 10 L
Output	: 360-2880pc/hr
Machine dimension	: 4.0*2.3*2.7m
Machine weight	: 8T
Clamping force	: 110kn
Platen opening stroke	: 240-620mm
Platen dimension	: 400*500mm
Max mould dimension	: 530*510Mm
Mould thickness	: 150-300mm
Total power	: 71kw
Cooling water pressure	: 3 bar
Cooling water consumption	: 4/8 m3/hr
Average power consumption	: 43kw
Screw diameter	: 80mm
Screw L/D ratio	: 24
HPDE plasticising capacity	: 100kg/hr
Number of heaters	: 4
Screw heating power	: 14kw
Exturder motor power	: 37kw
Number of single-die heating zone	: 3
Heating power of single die head	: 6kw
Max.die-pin diameter	: 220mm

LHB75N

Max.Product Capacity	: 20L	Air consumption	: 0.6m3/min
Output(dry cycle)	: 400pc/hr	Average Power Consumption	: 32kw
Machine dimension	: 4.1*2.3*3.6m	Screw Diameter	: 75mm
Machine Weight	: 9t	Screw L/D Ratio	: 24
Clamping Force	: 176kn	HDPE Plasticising Capapcity	: 90kg/hr
Platen Opening Stroke	: 250-700mm	Number of screw Heating Zone	: 4
Platen Size	: 720*600mm	Screw heating power	: 20.2kw
Max.Mould Size	: 440*650mm	Extruder motor power	: 30kw
Mould Thickness	: 250-350mm	Number of die heating zone	: 4
Max drive	: 33kw	Power of die heating	: 15.2kw
Total power	: 55kw	Max die-pin diameter	: 250mm
Fan power for screw	: 0.9kw	Accumulator capacity	: 4.4L
Air pressure	: 0.8Mpa		

